



13-0411

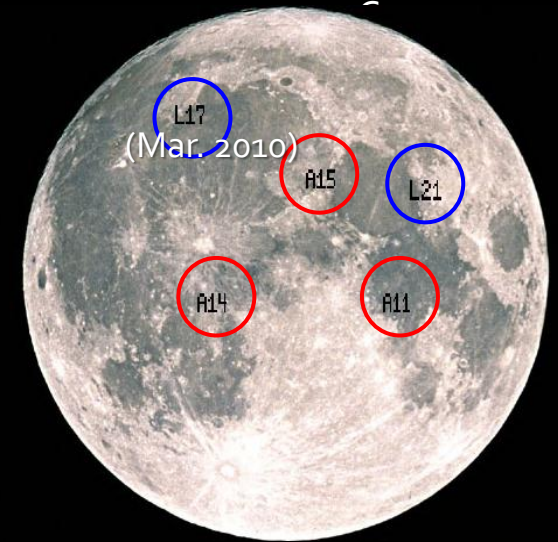
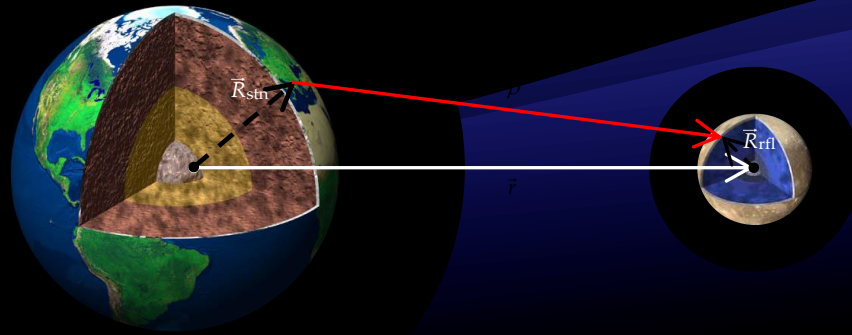
Development of the retro-reflector on the Moon for the future Lunar laser ranging

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H. Mashiko³⁾, T. Otsubo⁴⁾, M. Utsunomiya⁵⁾, and
Y. Matsumoto⁶⁾

¹⁾ NAOJ (RISE), ²⁾ NICT, ³⁾ Iwate Univ., ⁴⁾ Hitotsubashi Univ.,
⁵⁾ JAXA, ⁶⁾ PLANET INC.

Historical Accuracy of LLR

Gusev 2010
modified



Appendix B. Measurement Residual Plots

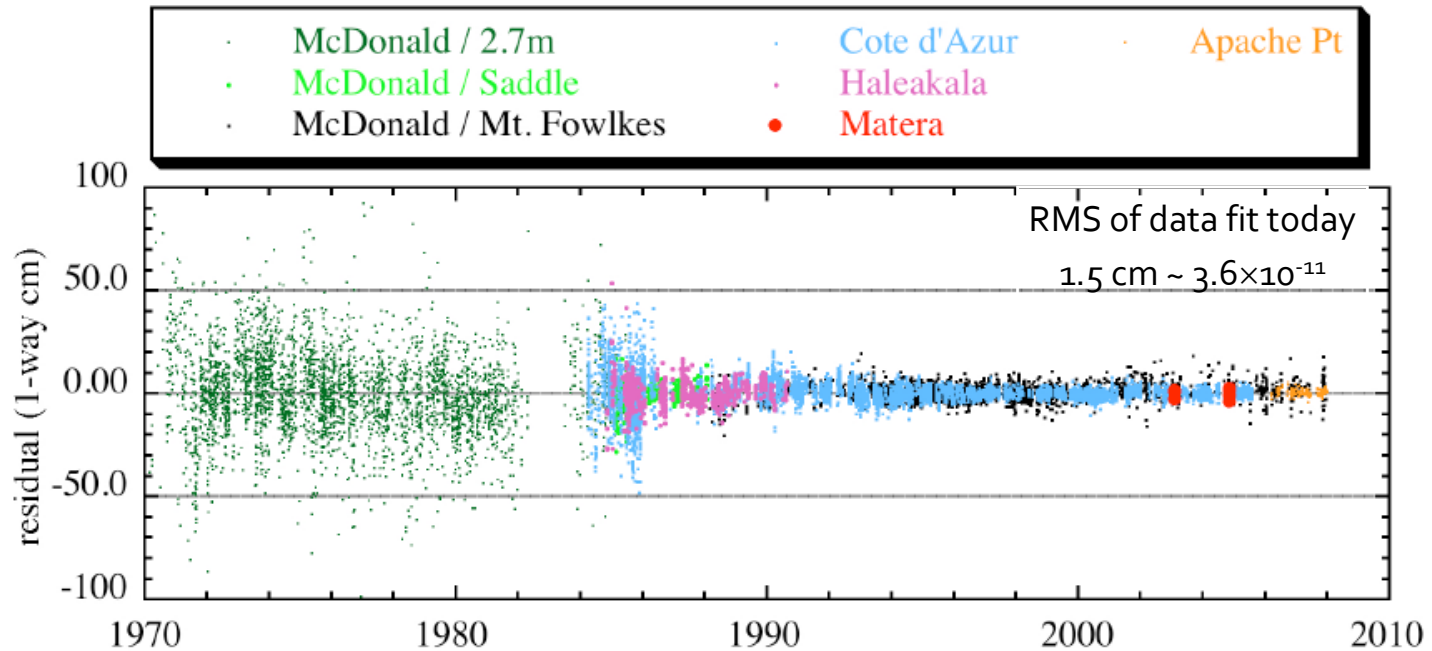


Figure B-1: Lunar laser ranging residuals.

Science with LLR



Observable

- Ranges between Earth/lunar surface

Lunar orbit

- Lunar GM
- \dot{G}/G
- Gravitational physics

Rotation

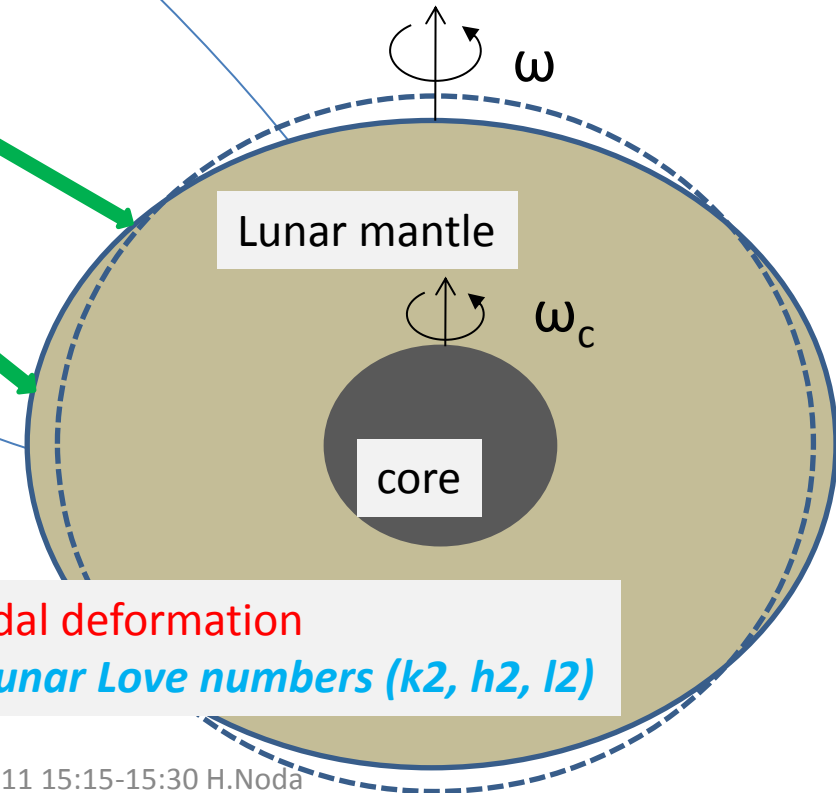
- Total moment of inertia (MOI)
- core MOI/mantle MOI
- *Dissipation by core-mantle coupling & oblate fluid core*

Tidal deformation

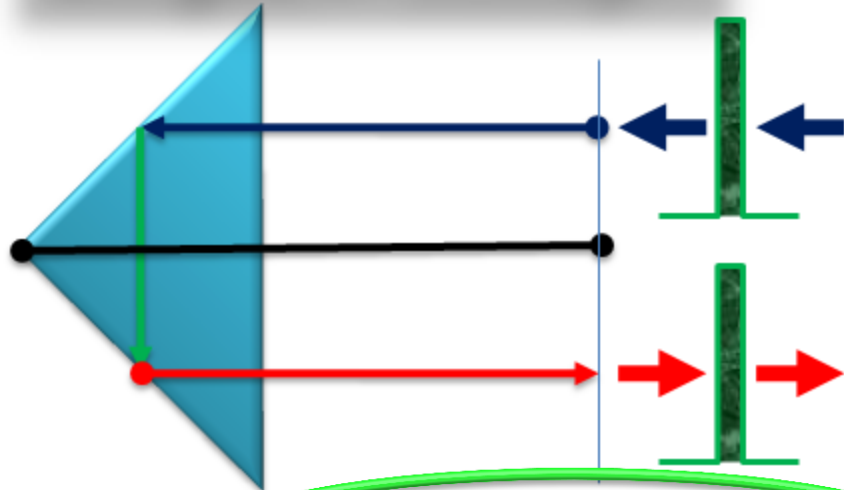
- *Lunar Love numbers (k_2, h_2, l_2)*

Final goals:

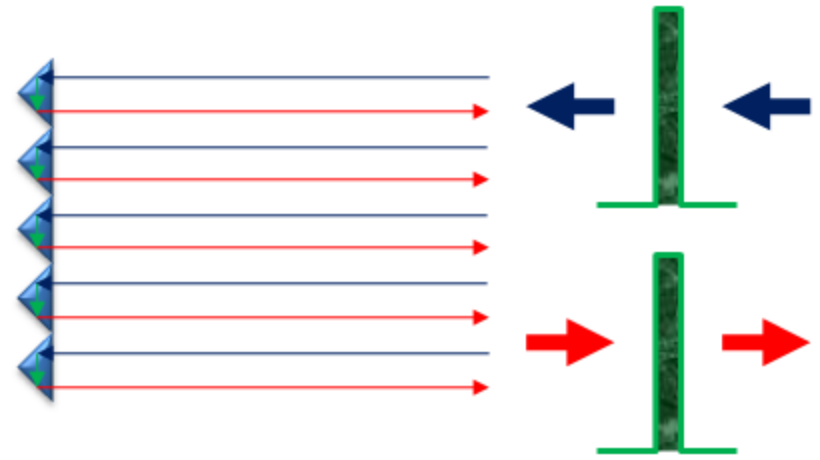
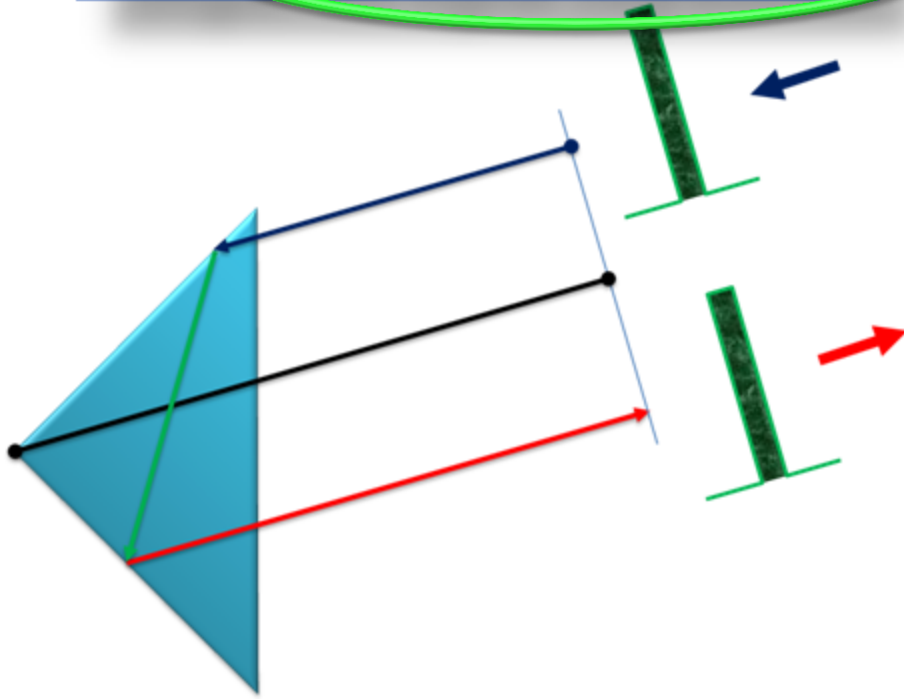
- radius and state of the lunar core
- bulk composition of the Moon



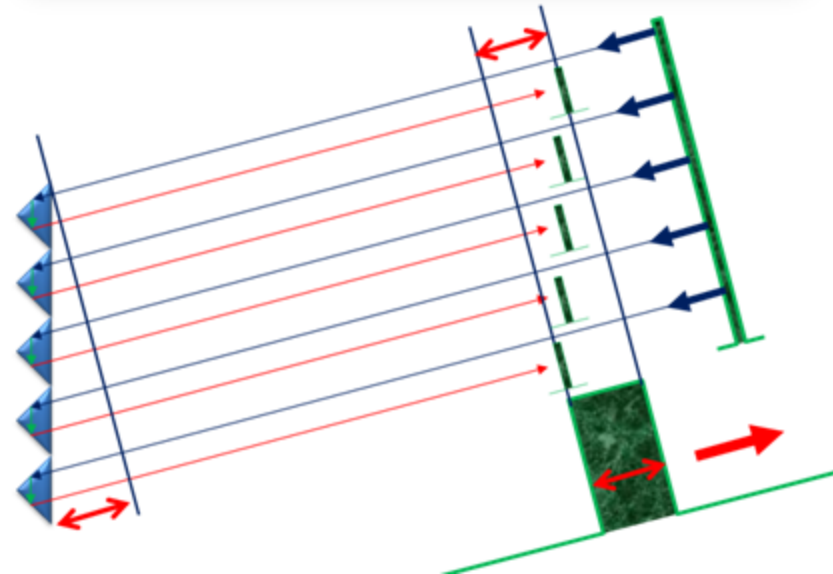
Single or Array?



Single: No signal degradation

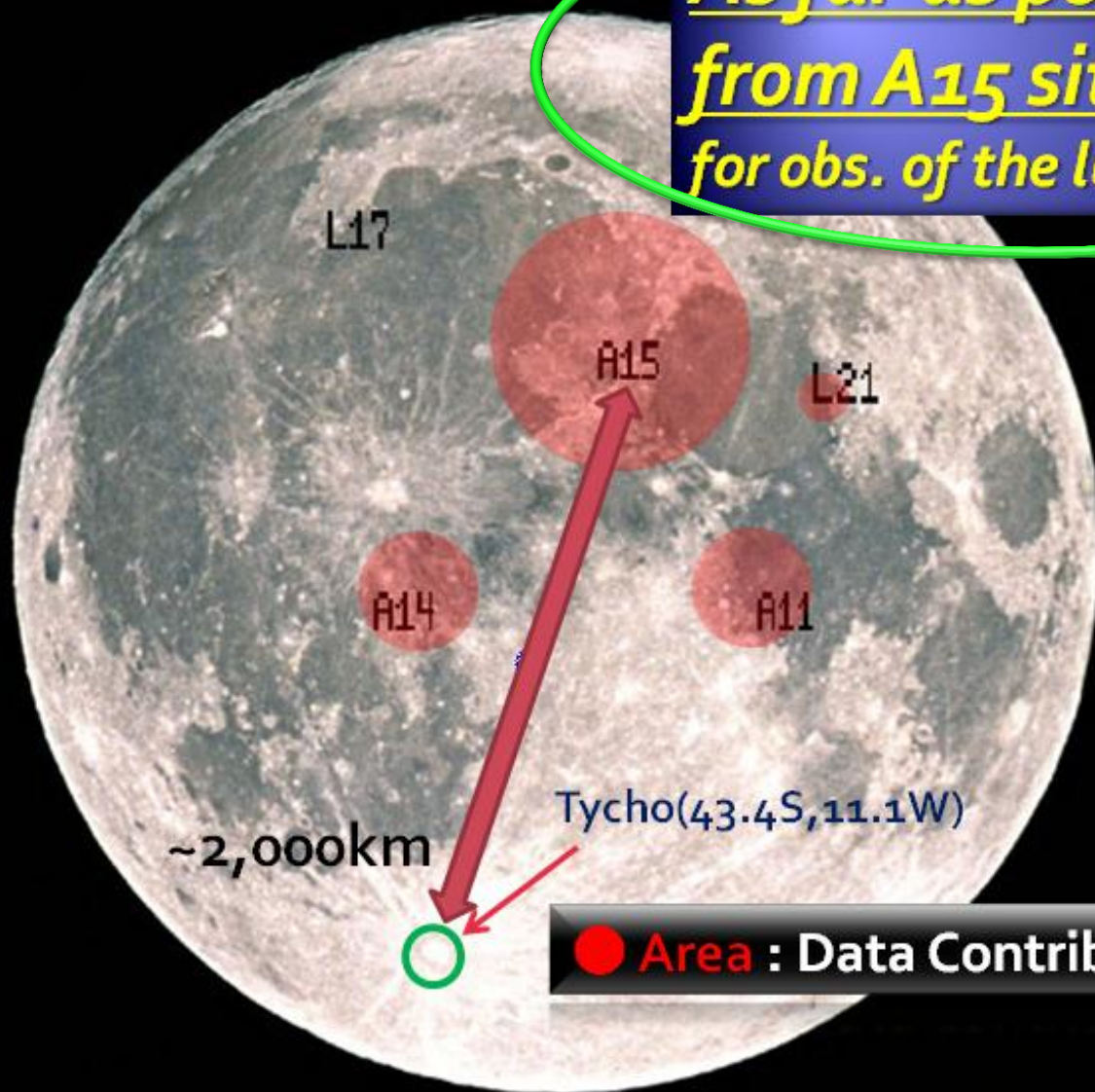


Array: Signal degradation for oblique incidence



Where on the Moon?

As far as possible
from A15 site
for obs. of the lunar libration



~2,000km

Tycho(43.4S,11.1W)

● Area : Data Contribution (A15: ~77%)

How large? - More efficient than A11 CCR -

◆ Optical Cross Section:

σ_{CC} : Optical Cross Section

ρ : Reflectivity

D_{CC} : CCR Aperture Area

λ : Wavelength

n : ~3 (taking into account Earth-Moon vel. "aberration" with DAO)
4 (relative velocity = 0)

$$\sigma_{CC} = \frac{4\pi\rho D_{CC}^n}{\lambda^2}$$



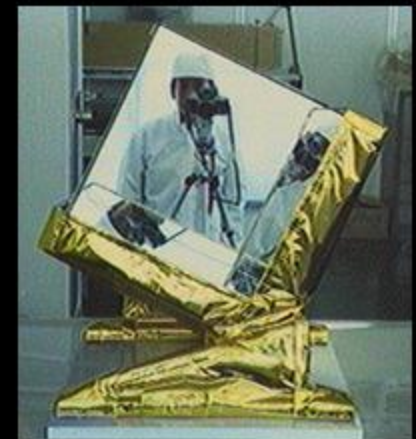
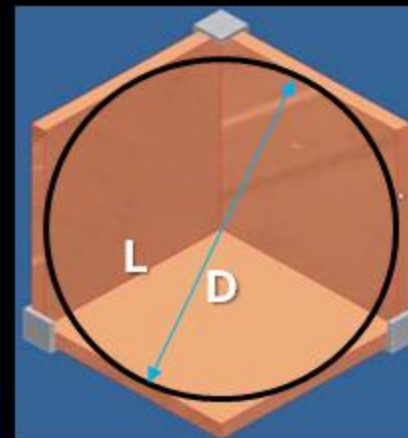
◆ CCR Diameter Equivalent to...

◆ A11 array : D=17.64cm
(L=12.5 cm)

$$100 \cdot \sigma_{CC}(D=3.8\text{cm}) = \sigma_{CC}(D=17.64\text{cm})$$

◆ A15 array : D=25.44cm
(L=18.0 cm)

$$300 \cdot \sigma_{CC}(D=3.8\text{cm}) = \sigma_{CC}(D=25.44\text{cm})$$

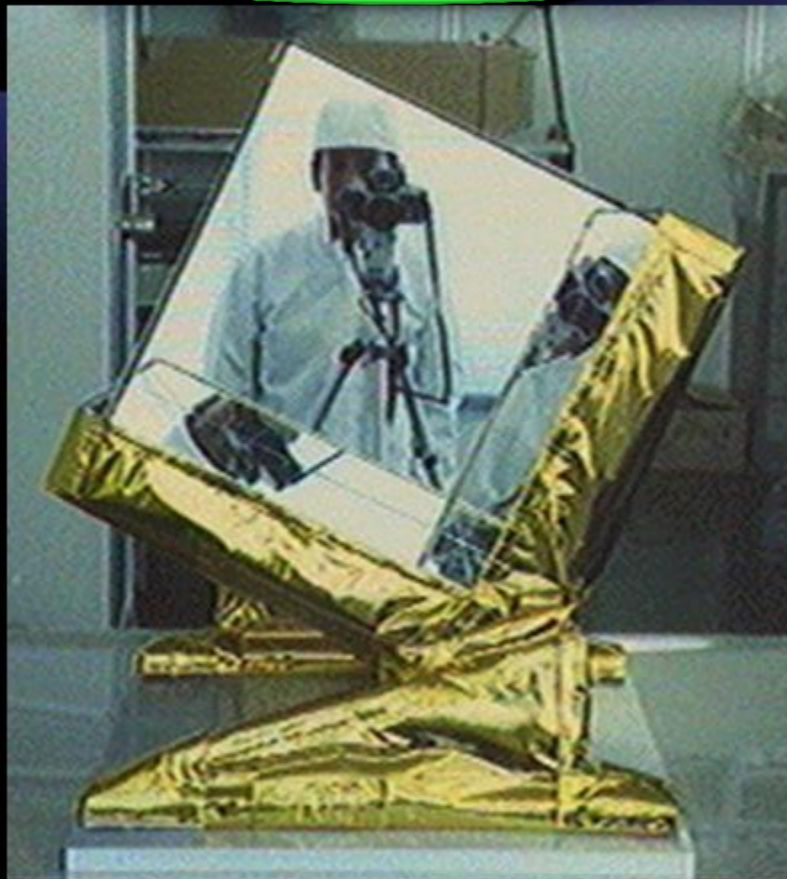


MIDORI, JAXA

Aperture: ~20 cm or more

Hollow or Prism?

Hollow type (CCM)



ADEOS / RIS (1994); **50cm hollow type (CCM)**

Higher accuracy and relatively **large aperture** are allowed.

Prism type (CCP)



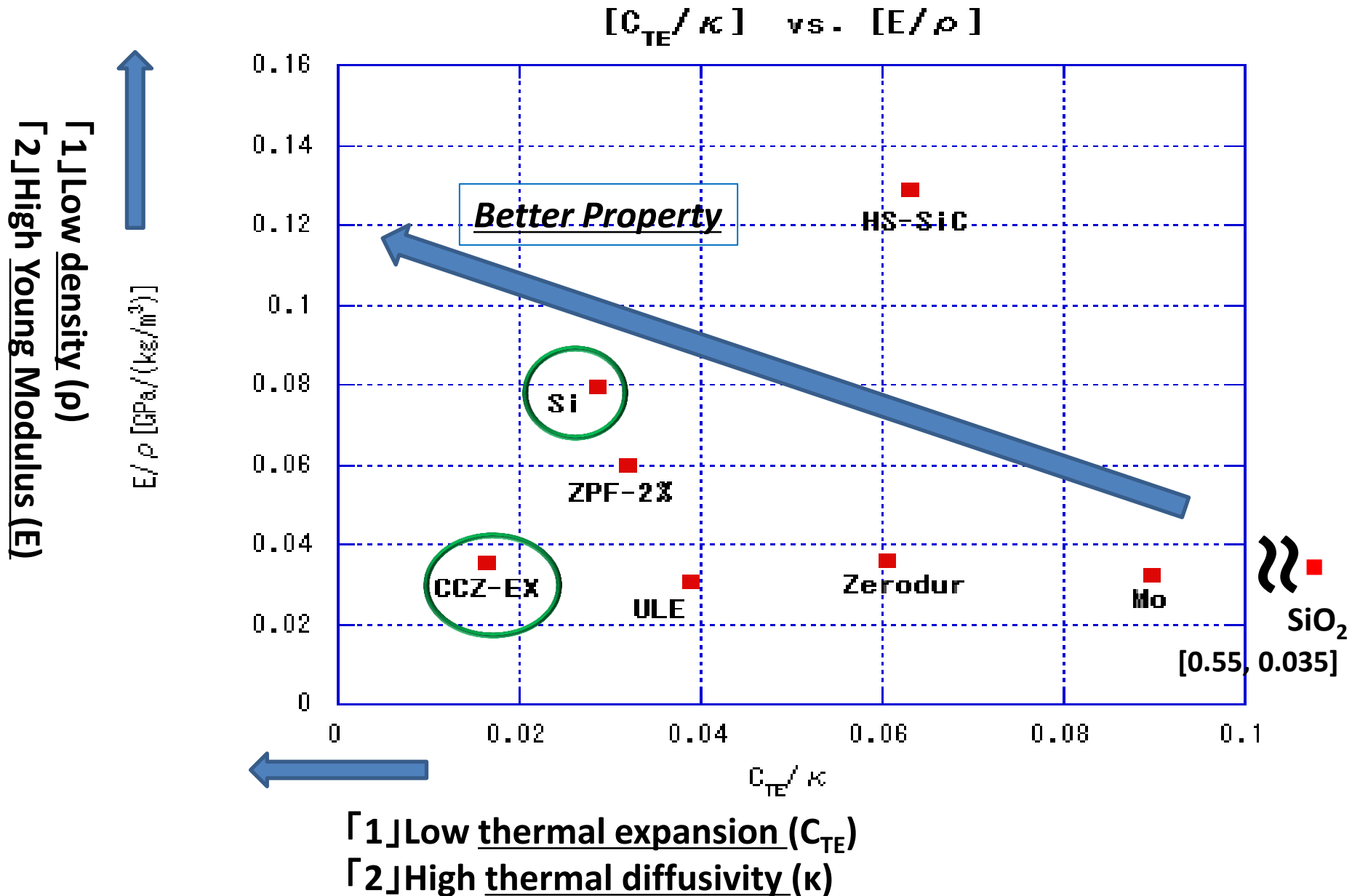
(photo by Currie et al., 2011)

10cm prism type (CCP)

higher accuracy but aperture may be up to 10 cm due to material homogeneity and/or weight budget

- ◆ To improve the sensitivity and accuracy of LLR data especially for lunar physical libration and tide...
- ◆ New Corner Cube Reflector 【Concept】
 - 1) Single Aperture
 - 2) As far as from A15 and High latitude region.
 - 3) Diameter $\geq 20\text{cm}$ [more effective than A11]
 - 4) Hollow Type → **CCM (Corner Cube Mirror)**.

Material for CCM



Selection of CCM material

-Optical Evaluation and Comparison-

Temperature Distribution

by Matsumoto

PLANET INC., *ThermalDesktop*

[Si] vs. [CCZ-EX]



Surface Deformation

by Mashiko, Chiba;
Iwate Univ., *ANSYS*



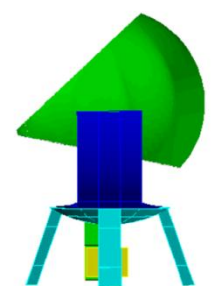
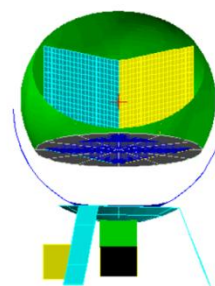
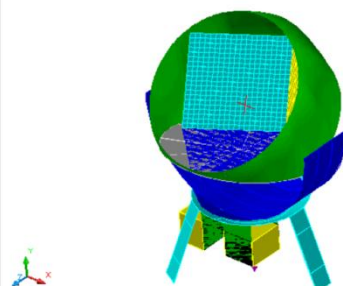
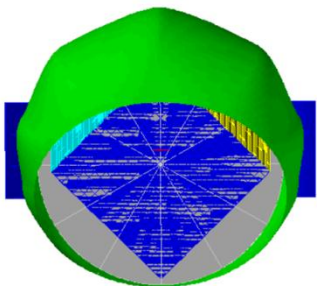
Optical Evaluation

by Araki, Kashima;
NAOJ (RISE), *Code V*

Simulation Setting

[Si] vs. [CCZ-EX]

- Aperture of CCM is **20cm**
- Silver coating (**Ag**; $\alpha=0.04$, $\varepsilon=0.02$)
- Set inside **Tycho** crater (lat. 43°)
- The optical axis is in the **mean Earth direction**
- Temperature is calculated when the **solar elevation is maximum** taking into account self-shadowing in the gimbal model.

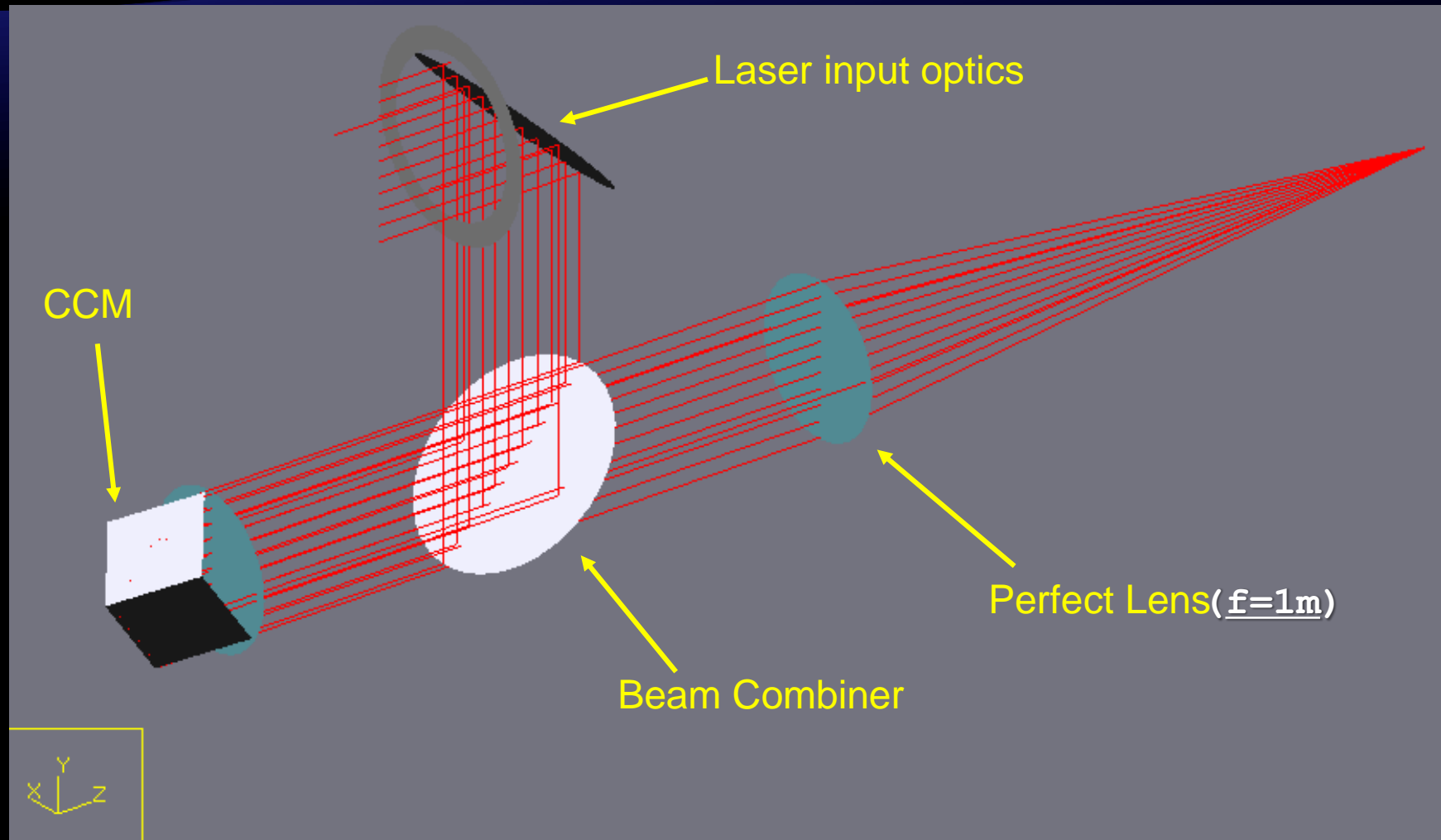


CCM optical response evaluation model

–CodeV–

Airy disk diameter: $2.44 (\lambda/D) = 1.339''$ ($D=20\text{cm}$, $\lambda=532\text{nm}$)

Criteria: More than 50% of energy reflected by CCM is converged within a circle whose diameter is $6.49004\mu\text{m}$ ($=1.339'' * 1\text{m}$).

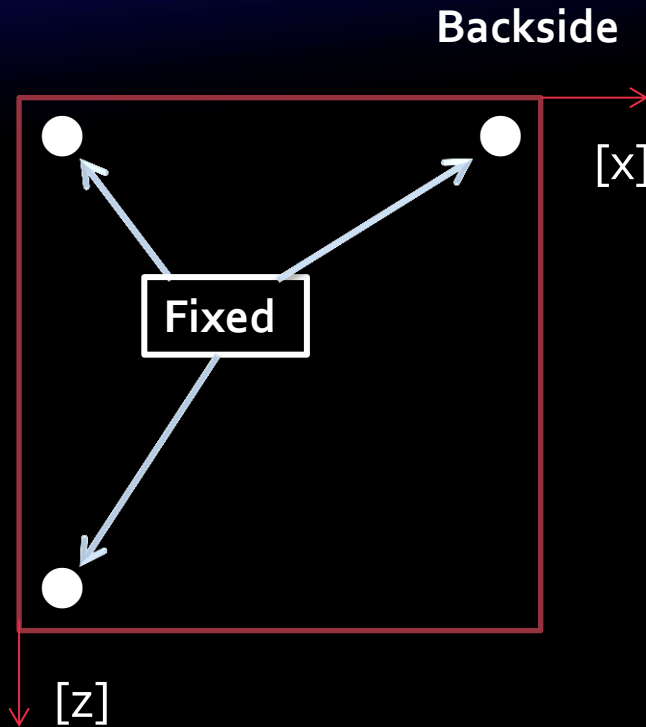


Deformation Analysis by ANSYS

-Boundary Condition-

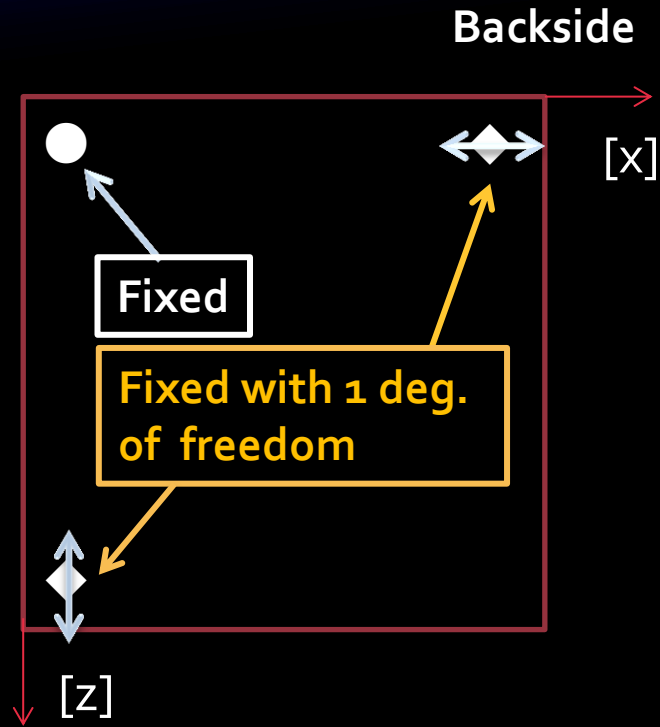
Fixation:

Type [0,0,0]



Fixation:

Type [0,1,1]

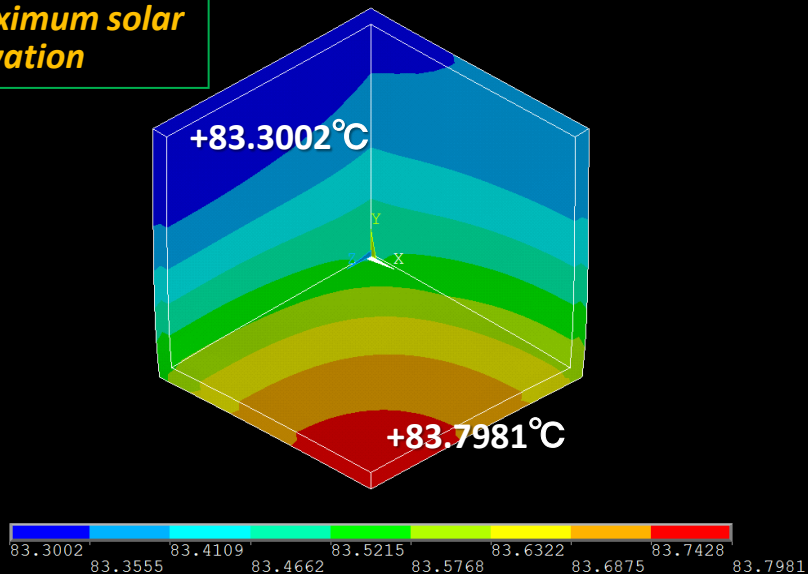


Heterogeneity of elasticity is taken into account.

Si: Temperature Distribution



Maximum solar elevation

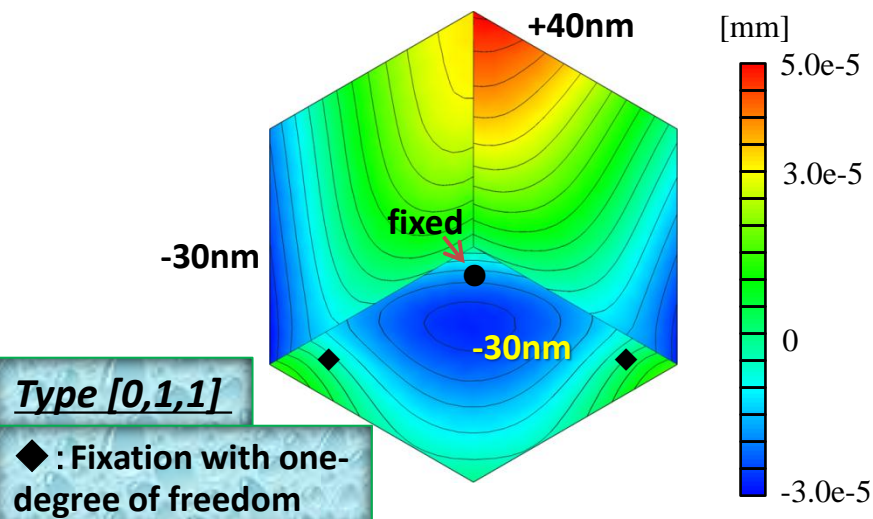


Si: Surface Deformation



Normal Component

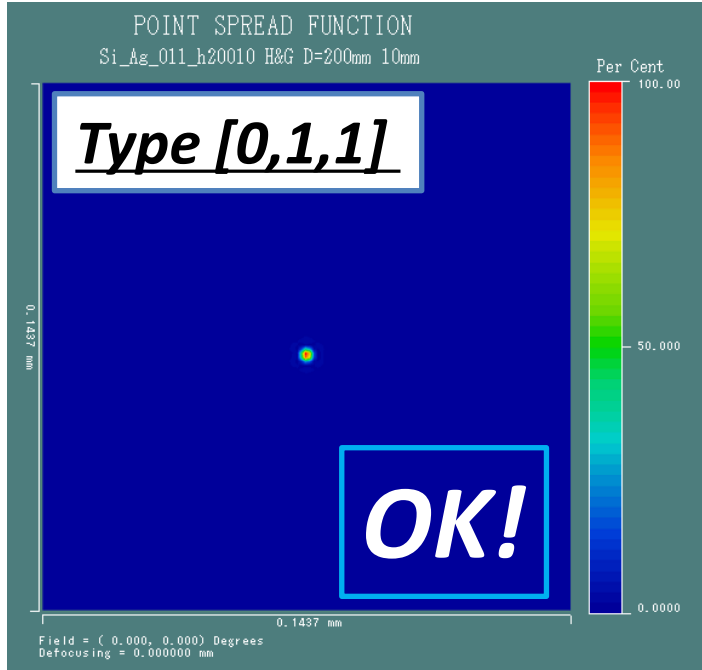
No deformation @ 25 °C



Type [0,1,1]

◆ : Fixation with one-degree of freedom

Si Optical Test



Si_Ag_011_h20010 H&G
D=200mm 10mm
15-May-13
(0.000, 0.000) DEGREES
DEFOCUSING 0.00000

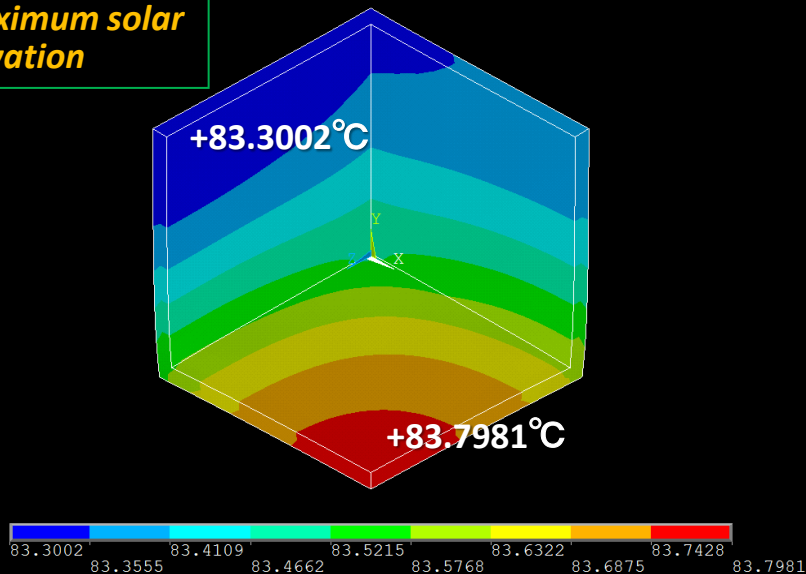
PCT	(mm) DIAMETER OF CIRCLE	(mm) CENTER OF CIRCLE
10	0.001650	-0.001225
20	0.002467	-0.001220
30	0.003164	-0.001194
40	0.003809	-0.001180
50	0.004323	-0.001179
60	0.004925	-0.001175
70	0.005709	-0.001161
80	0.006852	-0.001181
90	0.011713	-0.001210

0.004323 < 0.00649

Si: Temperature Distribution



Maximum solar elevation

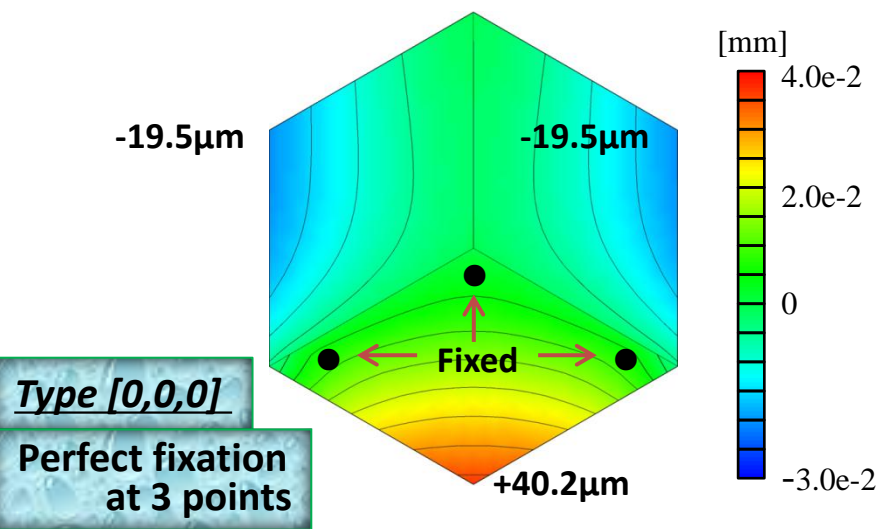


Si: Surface Deformation



Normal Component

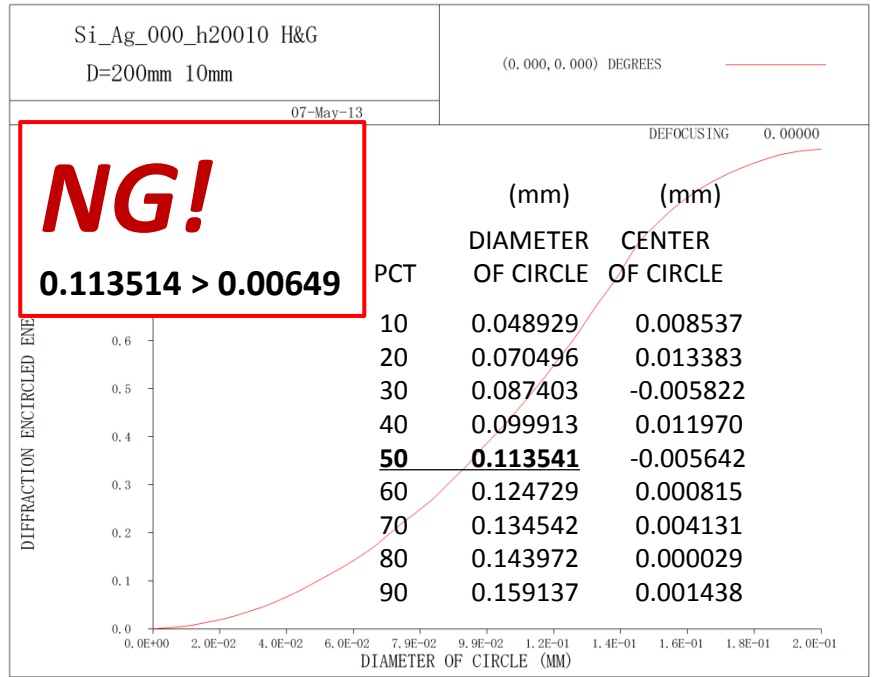
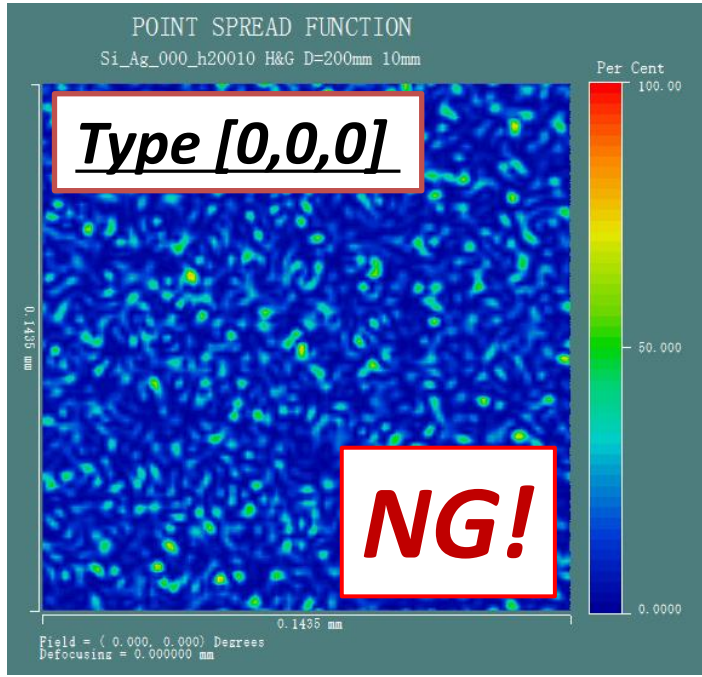
No deformation @ 25 °C



Type [0,0,0]

Perfect fixation at 3 points

Si Optical Test



CCZ-EX: Temperature distribution



OCT 15 2012
03:28:00

Maximum solar elevation

SMX = 100.744

+78.333°C

MAX +100.744°C



CCZ-EX: Surface Deformation



Normal Component

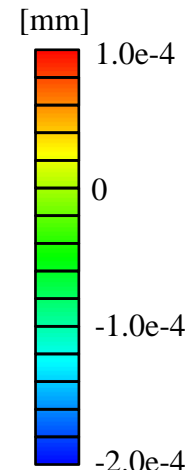
No deformation @ 25 °C

+113.3nm

+123.4nm

Fixed

-251.4nm



Type [0,1,1]

◆ : Fixation with one-degree of freedom

CCZ-EX

Optical Test

POINT SPREAD FUNCTION
CCZ-EX_Ag_011_h20010 H&G D=200mm 10mm

Type [0,1,1]

Per Cent

50.000

0.0000

OK!

Field = (0.000, 0.000) Degrees
Defocusing = 0.000000 mm

CCZ-EX_Ag_011_h20010
H&G D=200mm 10mm

(0.000, 0.000) DEGREES

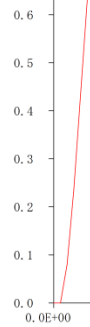
15-May-13

DEFOCUSING 0.00000

OK!

0.004323 < 0.00649

DIFFRACTION ENCIRCLED ENF



PCT	(mm) DIAMETER OF CIRCLE	(mm) CENTER OF CIRCLE
10	0.002238	0.001944
20	0.003021	0.001883
30	0.003782	0.001945
40	0.004551	0.001993
50	0.005215	0.001972
60	0.005916	0.001932
70	0.006769	0.001900
80	0.008240	0.001983
90	0.013146	0.002006

DIAMETER OF CIRCLE (MM)

CCZ-EX: Temperature distribution



OCT 15 2012
03:28:00

Maximum solar elevation

SMX = 100.744

+78.333°C

MAX +100.744°C



CCZ-EX: Surface Deformation



Normal Component

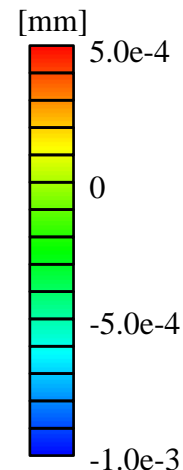
No deformation @ 25 °C

+437.6nm

+446.0nm

Fixed

-990.0nm



Type [0,0,0]

Perfect fixation at 3 points

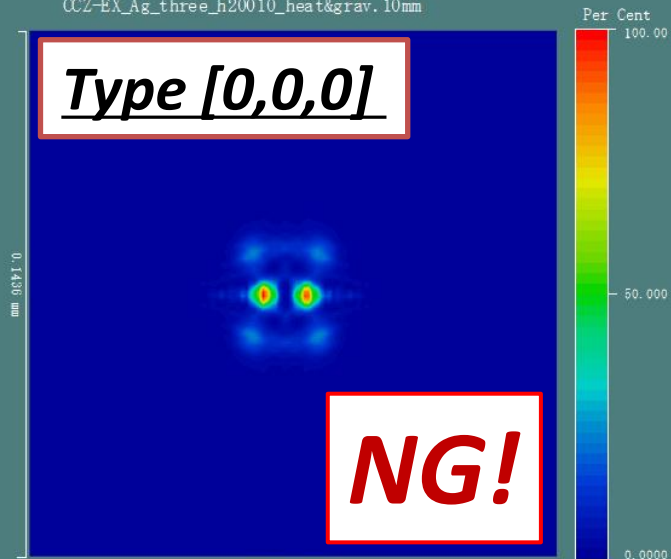
CCZ-EX

Optical Test

POINT SPREAD FUNCTION

CCZ-EX_Ag_three_h20010_heat&grav. 10mm

Type [0,0,0]



NG!

Field = (0.000, 0.000) Degrees
Defocusing = 0.000000 mm

CCZ-EX_Ag_three_h200

10_heat&grav. 10mm

(0.000, 0.000) DEGREES

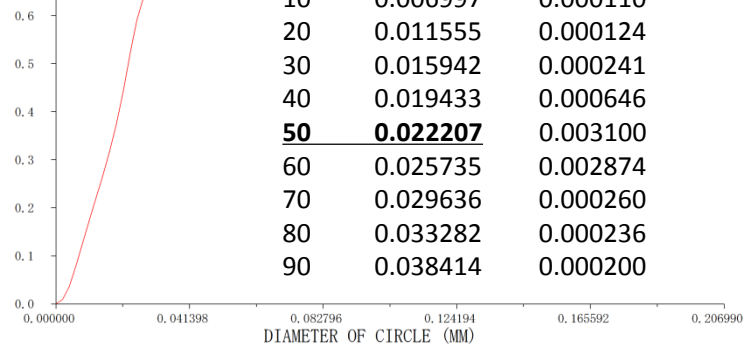
07-May-13

DEFOCUSING 0.00000

NG!

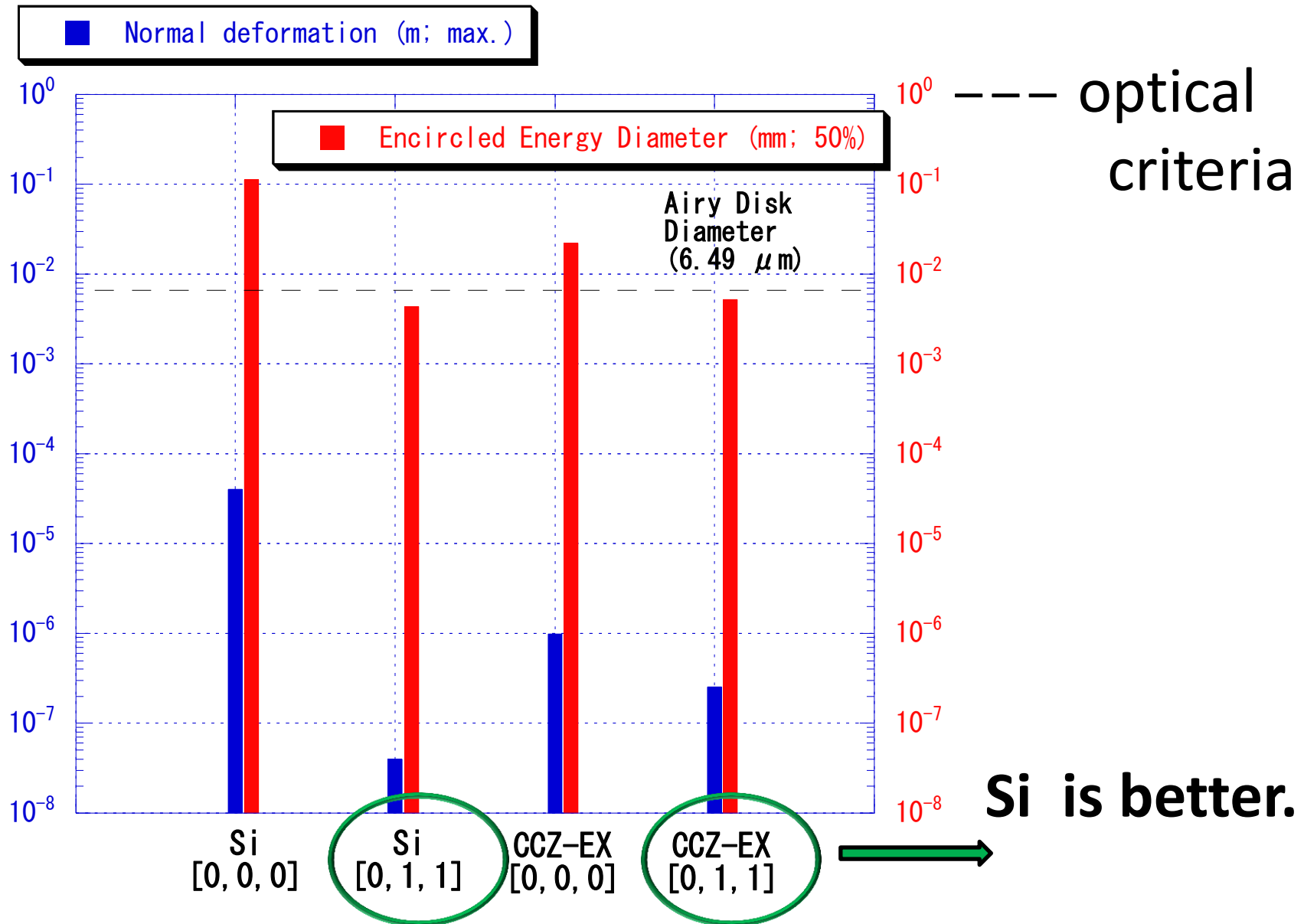
0.113514 > 0.00649

DIFFRACTION ENCLOSED ENVELOPE



	(mm)	(mm)
PCT	DIAMETER OF CIRCLE	CENTER OF CIRCLE
10	0.006997	0.000110
20	0.011555	0.000124
30	0.015942	0.000241
40	0.019433	0.000646
50	0.022207	0.003100
60	0.025735	0.002874
70	0.029636	0.000260
80	0.033282	0.000236
90	0.038414	0.000200

Summary of 4 cases



➤ Conclusions

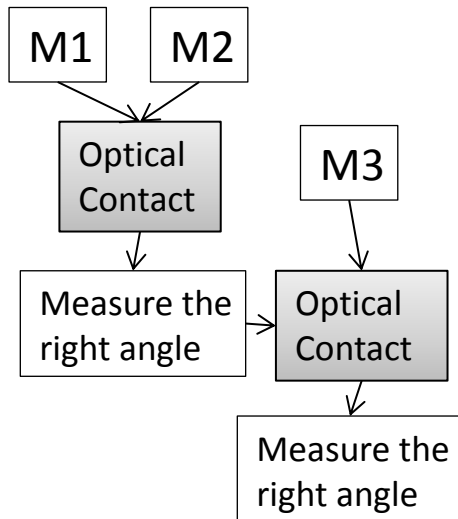
1. Surfaces of CCM for any material is severely deformed if CCM is supported by fixed points on the base plate, which is caused by thermal expansion (C_{TE}) itself.
2. Both materials passed optical test for the case of [011] support. The difference of them is very small but "Si" shows better optical performance.
3. "Si" is also preferable from other sides such as weight, strength, and easiness of processing;
 - Density [2.329 g/cm³(Si) vs. 2.5 g/cm³(CCZ-EX)]
 - Young modulus [130GPa(Si; 100 axis)#, 90GPa(CCZ-EX)]
 - Damage of "Si" surface during polishing is considered smaller than "CCZ-EX".

➤ Future Themes

1. How to realize [011] fixation of CCM to the base plate with, for example, *kinematic mounts*
2. Thermal, mechanical, and optical modeling of CCM with its holder
3. To search for more environmental resistant coating materials than Silver
4. Radioactive affection on the Moon of the CCM surface properties such as reflectivity or deformation
5. How to fabricate CCM;
 - Application of “Optical contact” with Okamoto Opt. Works Inc. Japan.
 - Coring of the Si-block and finishing using IBF (Ion Beam Figuring) with Chiba Inst. Tech. and Tokyo Univ of Science, Japan.

Corner Cube Mirror OKAMOTO OPTICS WORKS, INC.

Test fabrication of single and large aperture CCM model for the future Lunar Laser Ranging



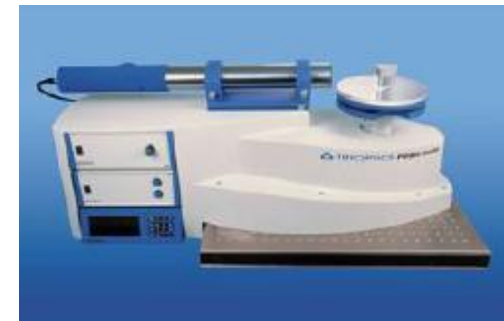
Zygo (12") interferometer



Support tool for the optical contact

External Size: 175 × 175 × 175(mm)
Internal Size: 150 × 150 × 150(mm)
Material: Clear CeramZ-EX
[OHARA Co. Ltd.]

Thickness: 25 (mm)
Surface error: less than $1/10 \lambda$ (PV)
Fabrication: Optical Contact
Coating: Aluminum (tentative)
S/D : MIL20-10



Prism Master (Trioptics Japan) for measurement of the right angle

Thank you for your attention !

